



soundskins®

1998-2013 Harley Davidson Saddlebag Kit Installation Instructions

Fit

This kit fits both standard factory bags, extended bags, as well as aftermarket stretched bags. The kit can be used alone, but it is intended to be covered by a custom bag liner. Bag liners are common and readily available from many sources. Multi sectioned liners should be used so that the thickness of the sound deadener can be accounted for. Pre-molded bag liners may have fitting issues and may need to be modified.

Preparation

Plan ahead for other items installed in the bags. If you have speakers or amplifiers mounted inside your bags, you will need to account for them when installing this kit.

You must also prep the surface of your saddlebags. Thoroughly clean and degrease the inside of both bags. SoundSkins material has a self adhesive backing that will permanently bond to the bag once in place, so be careful when you position the material, as it may be difficult to get it back off once in place. Generally, the material can be repositioned if it is not pressed in place. Care must be taken not to tear the material when repositioning.

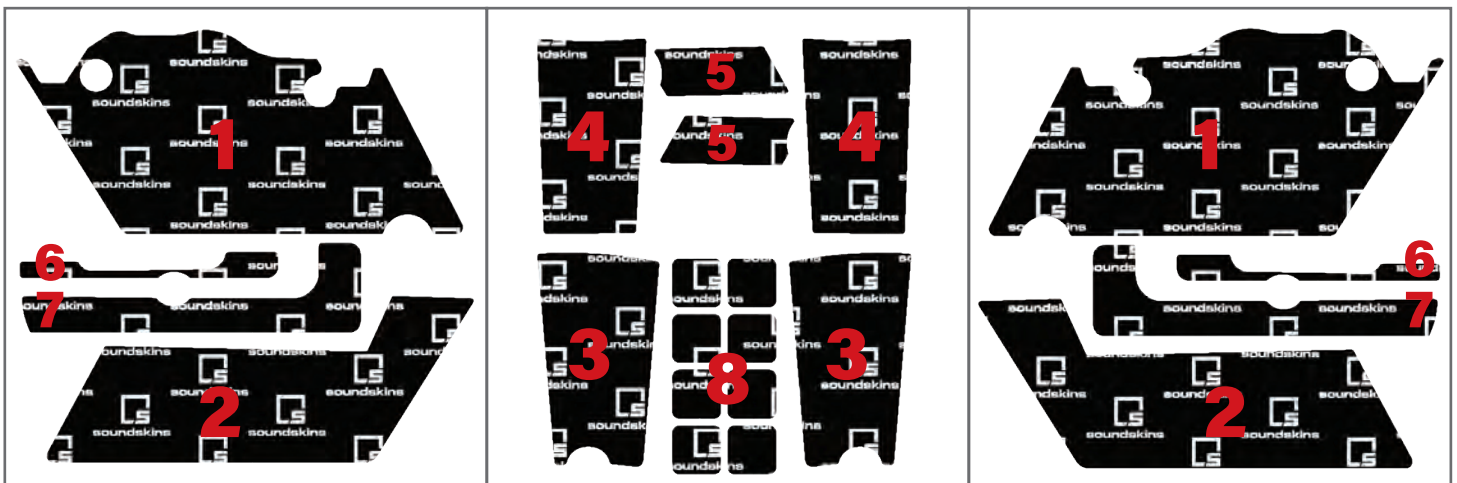
Last, use a sharp razor to cut the kit pieces out of the main sheet.

Installation

Sheet 1

Sheet 2

Sheet 3

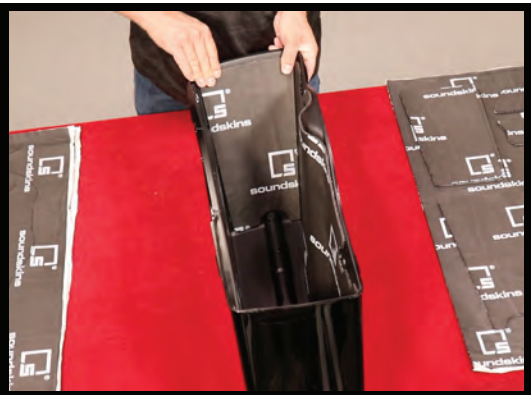




1. Start with piece 1, which goes on the inner side of the edge that faces the wheel. Use the two holes (the fastening points) to mock up how the piece will be applied to this side. Center the piece holes around the fastening points, then peel and apply



2. Next, install piece 2 on the opposite wall (the hinge side). Mock it up to ensure it is on the correct side before applying.



3. Then, apply piece 3 along the front facing side of the bag (it has a notch for the bag support bar at the bottom). Ensure it is on the correct side before applying.



4. The rear facing piece, piece 4, will be installed next. Line the piece up against the wall and apply.



5. Piece 5 will go on the same side as piece 2. It will go on the top left corner section of the wall. Line the piece up and apply.



6. Last, apply pieces 6 and 7 on the bottom side of the saddlebag. Mock the pieces up to ensure proper placement before applying.

Pieces 8 are bonus pieces that you can use to hold down wiring or place anywhere else on your bike to prevent rattling and vibration.

You're ready to hit the road!



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