



**2006-2020 Yamaha R6 Razor/Single Tip ¾ Cat Delete Exhaust System**



**Parts List**

Exhaust Canister Assembly	1
Y-Pipe (Optional Black)	1
<b>Hardware</b>	
Sawzall	1
T-Bolt Clamps	3
M8 Bolt and Locknut	1
M8 Flange head Bolt and Nut	1
M8 SS Flat Washer	2

**ATTENTION:** We strongly recommend that this product is installed by a qualified motorcycle mechanic. If you have any doubts as to your ability to perform this installation, please consult with a dealer or repair shop. Be sure to read all instructions before starting

**Warranty**

Toce Brothers Performance products are intended for closed course competition and show use only, and therefore are sold "as is" without warranty. Toce Brothers Performance, LLC specifically disclaims any warranties of merchantability or fitness for a particular purpose and disclaims all responsibility for consequential and incidental damages or any other losses arising from the use of these products

**Installation Instructions**

1. Remove right and left lower fairings
2. Remove exhaust valve cables from stock muffler before removing stock muffler
3. Finish removing valve cables from the servo motor behind rear shock.  
  
\*\*You will have to unmount the servo motor by removing two M6 bolts, one from each side of the shock spring \*\*
4. Once cables are removed return servo motor to original placement leaving all electrical wires connected. This will ensure no Fuel Injection warning lights
5. Remove O2 sensor from exhaust header
6. Remove complete header from motorcycle. There are two nuts on each header pipe and three bolts on the muffler box
7. Using the sawzall, cut the muffler box off from the header pipe **ON THE WELD SEAM**
8. Sand or file off any burrs or sharp edges from cut area before reinstalling your header
9. Check to make sure the exhausts gaskets are still in place from inside the exhaust ports
10. With header in place, tighten header nuts completely. This will position the header

correctly to make the rest of the installation easier

11. With the header installed, you can now install the Toce Y-Pipe onto the header.

\*\*Make sure the mounting tab on the Y-Pipe lines up with the right side frame mount\*\*

12. Install your new Toce muffler onto the Y-pipe, making sure the muffler tab lines up with the foot peg mounted bracket
13. Once you are sure everything lines up you can install the hardware, tighten all nuts and bolts starting from the front and working your way to the back.
14. Reinstall the right and left lower fairings.

\*\*For best results we recommend using a fuel management system in conjunction with a custom Dyno tune\*\*

**This installation is complete and you are ready to ride!**

**Thank you for your purchase!**

If you need further assistance please check out our Facebook or YouTube channel for video instructions. Or call us directly at the number listed above. We hope you follow us on Instagram, like us on Facebook or leave a review: we would love to hear your feedback