06-20 R6 Raz/Sin ¥ Sys.



2006-2020 Yamaha R6 Razor/Single Tip ³/₄ Cat Delete Exhaust System



Parts List		
Exhaust Canister Assembly		1
Y-Pipe	(Optional Black)	1
Hardware		
Sawzall		1
T-Bolt Clamps		3
M8 Bolt and Locknut		1
M8 Flange head Bolt and Nut		1
M8 SS Flat Washer		2

ATTENTION: We strongly recommend that this product is installed by a qualified motorcycle mechanic. If you have any doubts as to your ability to perform this installation, please consult with a dealer or repair shop. Be sure to read all instructions before starting

Warranty

Toce Brothers Performance products are intended for closed course competition and show use only, and therefore are sold "as is" without warranty. Toce Brothers Performance, LLC specifically disclaims any warranties of merchantability or fitness for a particular purpose and disclaims all responsibility for consequential and incidental damages or any other losses arising from the use of these products

Installation Instructions

- 1. Remove right and left lower fairings
- 2. Remove exhaust valve cables from stock muffler before removing stock muffler
- 3. Finish removing valve cables from the servo motor behind rear shock.

**You will have to unmount the servo motor by removing two M6 bolts, one from each side of the shock spring **

- Once cables are removed return servo motor This installation is complete and you are ready to ride! to original placement leaving all electrical wires connected. This will ensure no Fuel Injection warning lights
- 5. Remove O2 sensor from exhaust header
- 6. Remove complete header from motorcycle. There are two nuts on each header pipe and three bolts on the muffler box
- Check to make sure the exhausts gaskets are still in place from inside the exhaust ports
- 8. With new header in place, tighten header nuts completely. This will position the header correctly to make the rest of the installation easier
- Install your new Toce muffler onto the Ypipe, making sure the muffler tab lines up with the foot peg mounted bracket

- 10. Once you are sure everything lines up you can install the hardware, tighten all nuts and bolts starting from the front and working your way to the back.
- 11. Reinstall the right and left lower fairings.

For best results we recommend using a fuel management system in conjunction with a tune, or with our ECU Flash.

Thank you for your purchase!

If you need further assistance please check out our Facebook or YouTube channel for video instructions. Or call us directly at the number listed above. We hope you follow us on Instagram, like us on Facebook or leave a review: we would love to hear your feedback