



Parts List	
ITEM	QTY
Exhaust canister assembly	2
Stainless mid pipe (Optional	2
black)	
License plate bracket	1
Mounting bridge for license plate bracket	1
Hardware Kit	
Springs	2
Socket head bolts (mounting)	2
Button head bolts (license plate bridge)	2
Lock washers	2
Hex nuts	2

Instillation Instructions

 Begin by removing the factory mufflers; follow the instructions in your model specific factory manual. Some of the parts and hardware will be re-used for installation.

- 2. Assemble the Toce mid pipes onto the Toce canister, the shorter mid pipe will insert into the right canister and the longer one into the left canister. (Note: Make sure the mid pipes are bottomed out in the canisters)
- 3. Start the assembly with one Toce canister and mid pipe by fitting it onto the bikes mid pipe and then aligning the canister sub frame mount with the sub frames screw boss. (Note: You may need to manipulate and rotate the components to get them on)
- 4. Repeat the same steps for the other side.
- 5. Remove the sleeve washer from the OEM canister bolt. Use that to fasten the canister into the sub frame, thread it in but do not tighten it just yet.
- 6. Repeat the same steps for the other side.
- 7. You will now need to assemble the exhaust bridge between the two canisters. The bridge fastens to the canisters with the two provided button head screws, lock washers and nuts.
- 8. Align the bridge with the accepting holes on your canisters. (You can choose to install the bridge in the front or behind the canister sub frame mounts, for this example we chose to install the bridge behind the sub frame mounts.)

- Use the locking washers and nuts on the other side of these bolting connections and thread them on but do not tighten just yet.
- 10. After making sure that your exhaust is hanging level, you can finish tightening the bridge bolts.
- 11. Now you can finish tightening the the screws on the canister sub frame mount.
- 12. Re-install all the OEM springs between the bikes mid pipe and the Toce mid pipe.
- 13. Finally, using the springs provided with the exhaust connect the canisters to the Toce mid pipes.

This installation is complete and you are ready to ride. If you need further assistance please check out our Facebook or YouTube channel for video instructions. Or call us directly at the number listed above. We hope you follow us on Instagram, like us on Facebook or leave a review; we would love to hear your feedback.