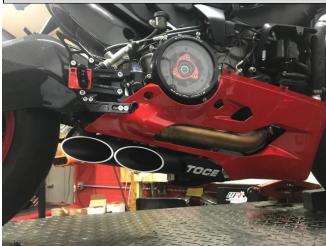


Product: Toce[™] Ducati Double Down Exhaust **Year:** 2015-2019 **Make:** Ducati **Model:** 959-1299



Parts List	
ITEM	QTY
Exhaust Muffler Assembly	1
Stainless U-Bend	1
Double Down Canister Assembly	1
Servo Relocation Kit	1
Mounting Brackets	2
Hardware Kit	
Mounting Bolts	3
Heat Protection Tape	1

Please note that your system comes assembled. In some cases you may find it easier to install as complete unit, or by removing one side of the front U-Bend from the assembly.

Installation Instructions

- Begin by removing the factory mufflers; follow the instructions in your model specific factory manual. Some of the parts and hardware will be re-used for installation. This includes removing any necessary lower fairing sections
- 2. You'll notice your system is partially assembled. Remove the v-band clamp on the exhaust and the mounting bolts to remove the mufflers from the bike, and attach left mounting flange with bolt in upright position loosely.
- 3. Install the servo cable retainer on the left side of the bike behind kickstand mount as pictured to the right using locktite to seal the threads.
- 4. Affix heat tape as pictured to the right on the lower shielding to absorb heat.
- 5. Install the servo motor onto the bracket if you wish to use as it is pictured.
- 6. Mount Front Hanger Mount (On UBend) to the bike loosely, and swing exhaust back to connect the V-Band clamp to the factory y-pipe to hang the exhaust system.
- 7. Be sure exhaust is sitting naturally into position and secure the V-band Clamp

- 8. Then you can tighten the front, canister and muffler mounts...
- Follow factory specifications to adjust your chain accordingly for good clearances of exhaust and other components.



- 10. Install fairings and adjust shield worm gear clamp to fit as desired.
- 11. Installation complete.