

2024+ Harley Davidson Saddlebag Kit Installation Instructions

Tools needed for installation:

- Torx T40 or T45
- Roller
- Socket Wrench
- Soft Cloth / Blanket
- Microfiber cloth
- Acetone or cleaning solution
- Razor blade

Fit

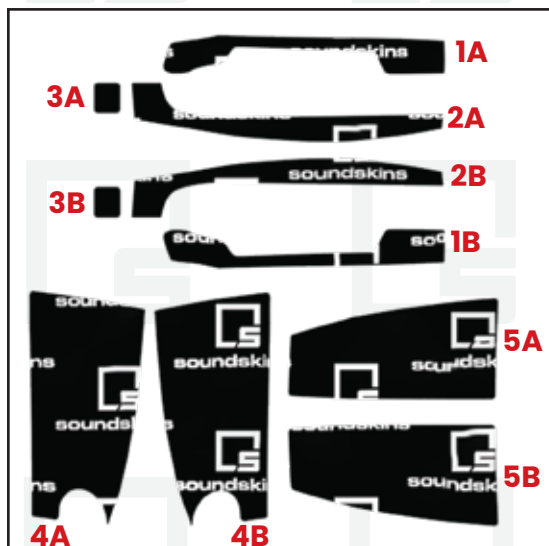
This kit fits standard factory bags. The kit can be used alone, but it is intended to be covered by a custom bag liner. Bag liners are common and readily available from many sources. Multi sectioned liners should be used so that the thickness of the sound deadener can be accounted for. Pre-molded bag liners may have fitting issues and may need to be modified.

Preparation

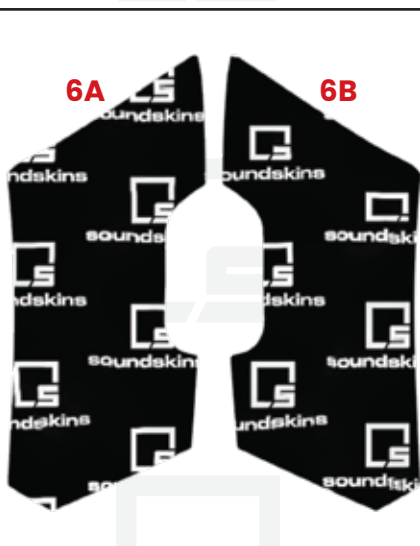
If you have speakers or amplifiers mounted inside your bags, you will need to account for them when installing this kit.

Thoroughly clean and degrease the inside of both bags. SoundSkins material has a self adhesive backing that will permanently bond to the bag once in place, so be careful when you position the material, as it may be difficult to get it back off once in place. The material can be repositioned if it is not pressed in place.

Sheet 1

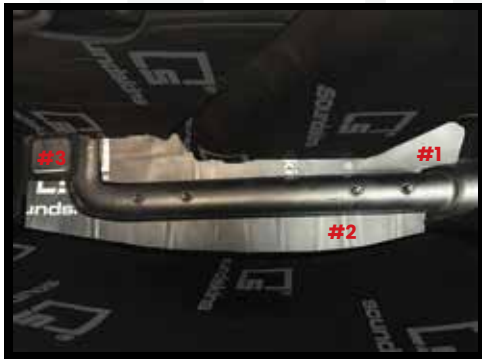


Sheet 2



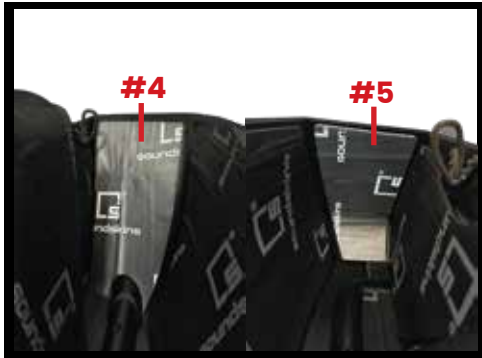
Sheet 3





Step 1: Installing the Bottom Panels

1. Remove the backing from Piece #1.
2. Place Piece #1 on the inside bottom of the bag, positioning it between the support rail and the inside wall of the bag.
3. Next, remove the backing from Piece #2 and apply it on the opposite side of the support rail.
4. Then, apply #3 on the square hump near the back of the bag, aligning it next to Piece #2.



Step 2: Installing the Front and Back Wall Panels

1. Remove the backing from #4. Apply it to the front wall inside the bag facing towards back of the bike.
2. Remove the backing from Piece #5 and position it on the back wall of the bag facing the front of the bike.
3. Ensure both pieces are centered, leaving clearance along the edges for the side wall panels to fit properly.



Step 3: Installing the Outer Wall Panel (Hinge Side)

1. Remove the backing from Piece #6.
2. Position it on the inside wall of the bag that faces outward (the hinge side).
3. Align the notch at the top of the piece with the hinge mounting area. Make sure both the front and rear edges of are evenly aligned inside the bag.
4. The top of the piece should fit snugly under the rim/lip of the bag without overhanging to avoid interference with the lid gasket.
5. Press the panel firmly into place once aligned.



Step 4: Installing the Inner Wall Panels (Wheel Side)

1. Remove the backing from Piece #7.
2. Position it on the inside wall facing the wheel.
3. Make sure the hole for the front bag mounting point aligns properly with the panel's cutout.
4. Next, align Piece #8 with the rear mounting point using Piece #7 as a guide.
5. Once positioned correctly, press both pieces firmly into place to ensure a secure fit.