

2024+ Harley Davidson Saddlebag Speaker Lid Kit Installation Instructions

Tools needed for installation:

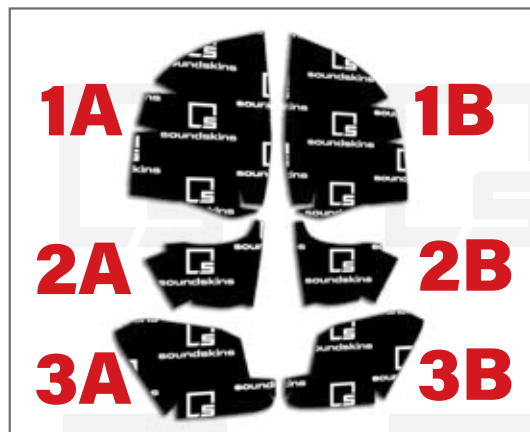
- Torx T27 or T25
- Roller
- Socket Wrench
- Soft Cloth / Blanket
- Microfiber cloth
- Acetone or cleaning solution
- Razor blade

Fit & Preparation

This kit fits standard factory bags. Start by protecting the paint by laying a soft cloth on your work space or taping down the lid surface.

Then, remove all of the hardware from the lid such as the latching mechanism, the hinge cover, and the speaker. Before removing the latching mechanism, mark the position in the lid of the latch bridge with a pencil.

Next, thoroughly clean the inside of both lids.

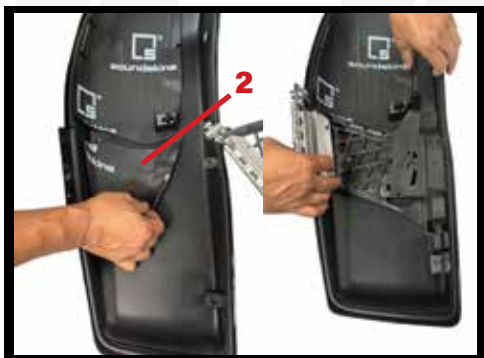


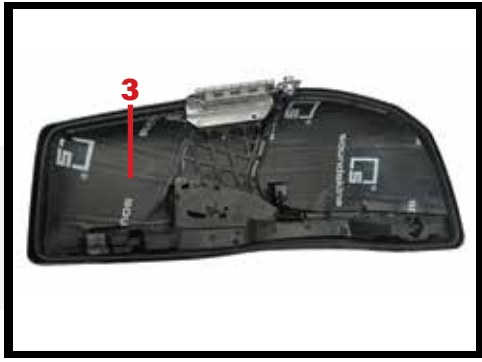
Step 1: Installing #1

1. Remove the backing from #1.
2. Align the piece along the back edge of the latch mechanism.
3. Bend the piece along the relief cuts on the rear and outside edge of the lid.
4. Ensure the rear section is properly aligned before moving to the next step.
5. Remove the latch mechanism from the bag.

Step 2: Installing #2

1. Position #2 directly under the center of the latch mechanism bridge where you made your pencil marks
2. Double-check that you don't mix up the left and right side pieces by mocking up the placement beforehand
3. Once correctly positioned, reinstall the latch mechanism over #2.





Step 3: Installing #3

1. After reinstalling the latch mechanism, position #3 at the front of the lid.
2. Use the relief cuts to bend the piece along the front and outside edge of the lid as needed.
3. Ensure everything is properly aligned for a secure fit.